

LINEAR BALL AND ROLLER GUIDES PRODUCT REFERENCE GUIDE



STAY IN MOTION. STAY IN CONTROL.

COMMITTED TO NORTH AMERICA

NSK manufactures and services innovative linear motion and control products in the US. NSK linear guides can be found in many applications within the automotive, semiconductor, food and beverage, medical, machine tool and packaging industries.

To respond quickly and efficiently to the unique challenges of our customers, NSK distribution centers, manufacturing facilities and sales offices are strategically located throughout the Americas.

Customers can trust NSK to provide the highest quality linear motion products, total application solutions and world-class engineering support. U.S. manufacturing gives NSK the flexibility to quickly respond to your needs – whether you require a next-day modification, or rush repair and maintenance services after the sale.

AROUND THE GLOBE

The NSK Group is one of the world's leading manufacturers of motion and control products. A global company with sales of over \$8.3 billion, NSK employs over 30,000 employees at 64 ISO certified manufacturing facilities. Our 118 sales operations are located in 29 countries around the globe.

With over 100 years of experience, NSK products and solutions have been chosen by leading brands around the world. As an industry innovator, NSK can help you lead the way by delivering high quality motion and control solutions.

LOCAL SOLUTIONS

NSK's 75,000 sq. ft. manufacturing facility in Franklin, Indiana is dedicated to manufacturing precision products and serving the Americas markets. Certified to ISO9001:2008 and ISO14001:2004 standards, this state-of-the-art plant ensures shorter manufacturing lead times and quicker turnaround to meet the needs of customers from coast to coast.

With unique domestic services including rail cutting and custom configurations, NSK can meet your deadline.

NSK Americas Headquarters Ann Arbor, MI

NSK

NSK LINEAR GUIDES



PRODUCT RANGE



NH/NS Series

Interchangeable Linear Guide

- > Easier installation with high self-aligning capabilities > Interchangeable parts for quick repair and replacement
- > Short delivery time
- > Ideal for general industry
- > Long life (up to 2x than previous LH/LS series)
- > High speed
- > Low noise

ACCESSORIES



K1[™] Lubrication Units

Maintenance-free Lubrication

- > Extended product life with K1[™] or K1-L lubrication units
- Extended lubrication life
- > Less risk of mechanical failure
- > FDA Compliant version available (code F1)



Wide Rail Linear Guide

- > Wide rail offers high rigidity and load capacity
- > Interchangeable parts for quick repair and replacement
- > Low profile for compact design
- > Ideal for general industry
- > Extended product life with K1™ Lubrication Units

LW Series





Clean Room Grease

- > Low particle emission to keep equipment clean
- > High durability reduces upkeep costs
- > Rust prevention ability is significantly higher than fluorine greases



PU/PE, LU/LE Series

Miniature Linear Guide

- > Low dust generation to keep your equipment clean
- > High corrosion resistant stainless steel
- > Extended product life with K1[™] Lubrication Units
- > Interchangeable parts for quick repair and replacement
- > Ideal for medical and semiconductor industries



High Performance Seals

- > With seal's multi-lip structure, entry of foreign matter is reduced by 1/10 when compared to NSK linear guides without a high performance seal
- > Product life is extended up to 5x of standard NSK linear guides



Contamination Protection for Rails

> Covers entire rail to prevent contamination from building up in the rail mounting holes (RA series only)

Rail Covers



Special Coatings for Harsh Environments

- > Armoloy[®] a hard, protective coating provides corrosion resistance plus increased durability
- > Black Chrome provides corrosion resistance
- > Fluoride Black Chrome offers higher corrosion resistance than standard black chrome and is preferred for applications using acid or other harsh chemicals
- > Special heat treated steel for improved life in contaminated environments

RA and RB Series

High Rigidity Roller Guide

- > Super high rigidity for greater accuracy
- > The world's highest load capacity
- > Dustproof to extend product life
- > Rail covers offer extra sealing for even longer life
- > RB series offers low profile design
- > Interchangeable parts for quick repair and replacement
- > Ideal for the machine tool industry > Extended product life with K1[™] Lubrication Units



Contaminated Environment Linear Guide

- High performance seals reduce the entry of contaminants to extend product life by up to 5x that of standard NSK linear guides
- Cleaner operation and extended product life with K1[™] Lubrication Units
- > Ideal for highly contaminated areas

V1 Series





Special Coatings

HP Seals

NSK LINEAR GUIDES

Table 1: Preload Code	
PRELOAD	P/N CODE
Fine Clearance, ZO	0
Slight Preload, Z1	1
Medium Preload, Z3	3
Heavy Preload, Z4 (LA Series)	4
Interchangeable Fine Clearance, ZT	Т
Interchangeable Slight Preload, ZZ	Z
Interchangeable Medium Preload, ZH	Н

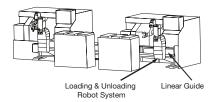
Table 2: Material/Surface Treatment Code (For Custom Assembly Only)

CODE	DESCRIPTION
Р	Special high carbon steel + high performance seal
R	Special high carbon steel + surface treatment + high performance seal
Т	Stainless steel + high performance seal
U	Stainless steel + surface treatment + high performance seal
С	Special high carbon steel (NSK standard)
K	Stainless steel
D	Special high carbon steel with surface treatment
Н	Stainless with surface treatment
Z	Other, special

Table 3: Accuracy Code

ACCURACY	WITHOUT NSK K1 [™]	WITH NSK K1 [™]	WITH NSK K1-L
Ultra precision grade	P3	K3	L3
Super precision grade	P4	K4	L4
High precision grade	P5	K5	L5
Precision grade	P6	К6	L6
Normal grade	PN	KN	LN
Normal interchangeable grade	PC	KC	LC

APPLICATION EXAMPLES



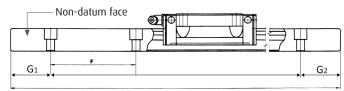
Loading and Unloading Robot

LINEAR GUIDE PRODUCT SELECTION

Answer the following questions to determine the appropriate NSK product:

- 1. What is your application?
- 2. Do you have a part # (from NSK or a competitor)?
- 3. If so, how did you arrive at the part # you selected?
- 4. What type of carriage or bearing style is needed for your application: tapped, through hole, square or flange style?
- 5. How many carriages or bearings are needed per rail?
- 6. What rail length do you require?
- 7. What are your accuracy and preload requirements?
- 8. What is the G dimension? (See below)

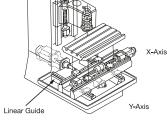
G DIMENSION INFORMATION



Linear Guide

Wafer Cassette Elevator

Wafer cassette elevato



7-Axis

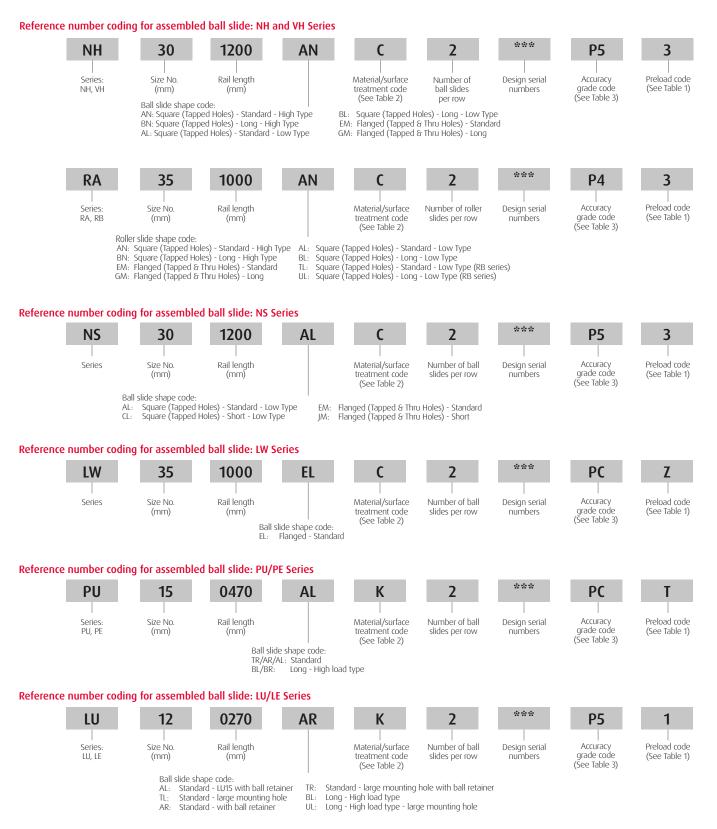
Machine Center

- Accessories do you need K1[™] or K1-L Lubrication Units, high performance seals, metal seals, rail or bolt hole covers or special coatings?
- 10. What is your expected delivery date?
- 11. What is the load applied to the assembly?
- 12. What is the maximum temperature of your application?
- 13. What type of environment does this application run? (ex. cleanroom, vacuum, etc.)
- 14. At what speed does your application run?
- 15. What is the required life of this linear guide?

In order to properly cut linear guide rail, the G dimension must be determined. The G dimension is the dimension from the end of the rail length to the center of the first bolt-hole. In certain applications, we will need to know the G dimension for both ends of the rail.

NSK LINEAR GUIDE PART NUMBERING SYSTEM

PRELOADED ASSEMBLY NOMENCLATURE



LINEAR GUIDE INTERCHANGEABLE SLIDE AND RAIL NOMENCLATURE

NH Series Ball Slide

Size No.

(mm)

Square type (4 Tapped Holes) - High load Square type (2 Tapped Holes) - Medium load Flanged type (2 Tapped Holes) - Medium load Flanged type (4 Tapped Holes) - High load

Blank: Standard carbon steel

coating

coating

Stainless steel — Carbon steel + Armoloy[®]

Stainless steel + Armoloy®

AL

Ball slide

shape code

* Interchangeable rails and slides are available for PU/PE sizes 09, 12, & 15 only.

AR

Material code:

A:

B:

15

Size No.

(mm)

12

Size No.

(mm)

PU/PE Series Ball Slide *

LU/LE Series Ball Slide

LAU

Interchangeable

ball slide type

LAU: LU Series

LAE: LE Series

PAU

Interchangeable

ball slide type

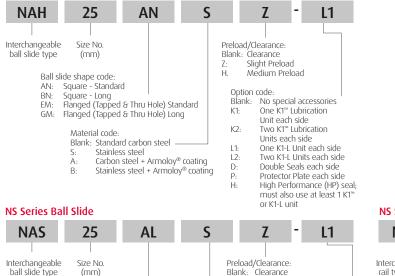
PALL PLI Series PAE: PE Series

Ball slide shape code:

AI · CL:

IM:

FM:



Preload/Clearance:

side

side

Option code:

D٠

P

Clearance

Slight Preload

Medium Preload

No special accessories

One K1-L Unit each side

Two K1-L Units each side

Protector Plate each side

K1

Blank: No special accessories K1: One K1[™] Lubrication Unit each side K2: Two K1[™] Lubrication Units each side

Double Seals each side

Protector Plate each side

Double Seals each side

One K1[™] Lubrication Unit each

Two K1[™] Lubrication Units each

Blank:

Option code:

H:

Blank:

K1·

K2:

L1:

L2

D٠

P

S

Stainless steel

ς

Material code:

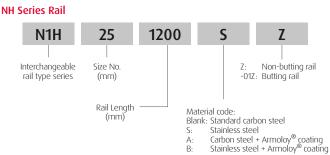
S

Blank: Carbon steel

(LU Series)

Material code:

ς.



Τ

7

7

Non-butting rail

-01Z: Butting rail

NS Series Rail

N1S 25 Interchangeable Size No. rail type series (mm)

Material code: Blank: Carbon steel

- Stainless steel Carbon steel + Armoloy[®] coating Δ.
 - Stainless steel + Armoloy[®] coating

S

S

- For N1S15 Rail Size Only: Blank: Counterbore hole in rail for M3 bolts Counterbore hole in rail for M4 bolts

PU/PE Series Rail *

P1U

Interchangeable

rail type series P1U: PU Series

P1E: PE Series

B:

15 Size No. (mm)

3960

Rail Length

(mm)

0470

Rail Length (mm)



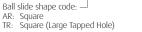
Non-butting rail -01Z: Butting rail

Material code: S. Stainless steel



Non-butting rail -01Z: Butting rail

Material code: Blank: Carbon steel (LU Series) ς Stainless steel



- Stainless steel Option code:
 - Blank: No special accessories One K1[™] Lubrication Unit each side K1:

K1

- K2
- Two K1™ Lubrication Units each side
- D: P: Double Seals each side Protector Plate each side

LU/LE Series Rail

L1U 12 Size No. Interchangeable rail type series L1U: LU Series (mm) L1E: LE Series



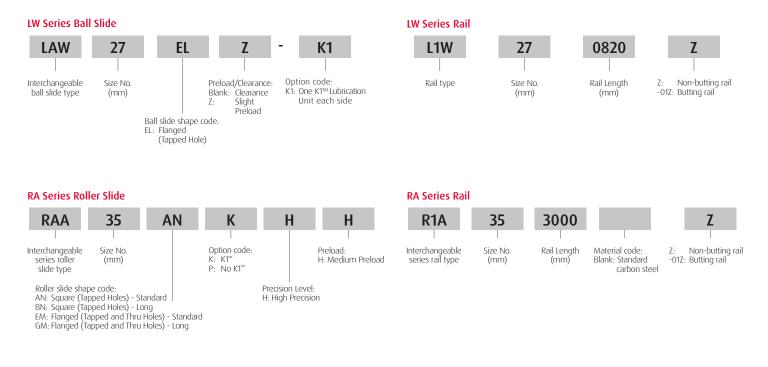
Rail Length (mm)

Bolt hole: Blank: Standard Bolt hole large



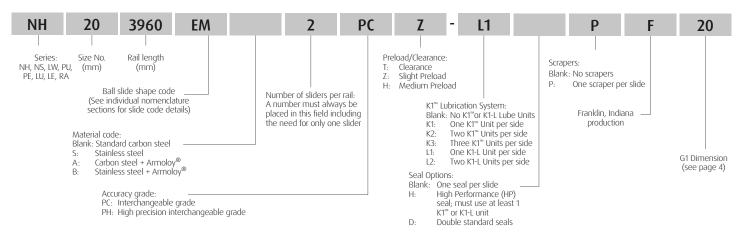


LINEAR GUIDE INTERCHANGEABLE SLIDE AND RAIL NOMENCLATURE



NSK LINEAR GUIDE, INTERCHANGEABLE SLIDE AND RAIL (ASSEMBLED) NOMENCLATURE

Interchangeable rails and slides for random matching are available for NH, NS, LW, PU, PE, LU, LE and RA Series. The rails and slides may be purchased separately.



CAD FILES AND TECHNICAL INFORMATION

Visit **www.nskautomation.com** for engineering resources, including CAD files, technical information, part numbering and more.



NSK AMERICAS

United States NSK Corporation Ann Arbor MI 1.888.446.5675

Canada NSK Canada Inc. Mississauga ON 1.888.603.7667

Mexico NSK Rodamientos Mexicana, S.A. de C.V. Silao Guanajuato MX 52.472.500.9500

Brazil NSK Brasil Ltda. Sao Paulo SP 55.11.3269.4700

Argentina NSK Argentina SRL Buenos Aires 54.11.4762.6556

Latin America NSK Latin America Inc. Miramar FL 1.305.477.0605

NSK Americas: www.nskamericas.com

NSK Global: www.nsk.com

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